

TAVANA ENERGY LLC
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USA
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FEIN 320476842

PROFORMA INVOICE	
01/2022 Trans. Date	08/10/2022 Page 1 of 1
CUSTOMER NO. 101	LOCATION IGM (ECUADOR)

Bill to: **INSTITUTO GEOGRAFICO MILITAR**
RUC:1768007200001
Seniergues E4-676 y Telmo Paz y Miño
QUITO. ECUADOR
Telf.: +593-2-3975100

Terms: 70% EN CALIDAD DE ANTICIPO, EL SALDO CORRESPONDIENTE AL 30%, 5 DIAS DESPUES DE SUSCRITA
EL ACTA DE ENTREGA RECEPCION

Prices: USD, CPT AEROPUERTO DE QUITO/ PUERTO DE GUAYAQUIL.
Delivery Time: AEREO: CPT AEROPUERTO DE QUITO 63 DIAS A PARTIR DE LA RECEPCIÓN DEL ANTICIPO (4000 KG)
MARITIMO: CPT PUERTO DE GUAYAQUIL 93 DIAS A PARTIR DE LA RECEPCIÓN DEL ANTICIPO (17344.90 KG)
TECHNICAL WARRANTY 1 AÑO CALENDARIO A PARTIR DE LA SUSCRIBICION DEL ACTA DE ENTREGA RECEPCION DEFINITIVA.
Validity of the quote: 60 días calendario.

Item	PRODUCTO	GROSSOR (MICRAS)	QTY TOTAL	TOTAL (KG)	PRICE SHEET CPT	TOTAL PRICE CPT
1	POLICARBONATO PARA NUCLEO 600mm x 500mm MAKROFOLD ID 44-010207	220 +/- 5%	70,400	5,025.20	\$ 4.24	\$ 298,496.00
2	POLICARBONATO BLANCO SPACER 600mm x 500mm MAKROFOLD ID 264-44-010207	125 +/- 5%	70,400	2,620.40	\$ 2.19	\$ 154,176.00
3	POLICARBONATO BLANCO SPACER 600mm x 500mm MAKROFOLD ID 264-44-010207	100 +/- 5%	70,400	3,306.20	\$ 2.19	\$ 154,176.00
4	POLICARBONATO TRANSPARENTE OFFSET 600mm x 500mm MAKROFOLD ID 4-4-000000	125 +/- 5%	147,200	6,133.30	\$ 2.87	\$ 422,464.00
5	POLICARBONATO OVERLAY TRANSPARENTE LASERABLE 600mm x 500mm MAKROFOLD ID 264-62-750059	50 +/- 5%	140,800	2,112.00	\$ 1.44	\$ 202,752.00
6	POLICARBONATO OVERLAY TRANSPARENTE PARA EFECTOS TACTICLES 600mm x 500mm MAKROFOLD ID 264-62-00000	50 +/- 5%	140,800	2,147.80	\$ 1.27	\$ 178,816.00
		TOTAL SHEETS	640,000	21,344.90	TOTAL CPT:	\$ 1,410,880.00

Atentamente,

TAVANA ENERGY LLC



Tavana Energy, LLC
7901 Hispanola Ave. Suite 1611
North Bay Village, FL, 33141

July 27, 2022

Authorization Letter

Dear Sir or Madam,

We hereby confirm that TAVANA Energy, LLC located in Florida, USA, is allowed to offer and sell our Polycarbonate film, Makrofol ID grades in the scope of the IGM public tender in 2022.

This authorization is valid until December 31, 2022.

Yours Sincerely

Hernán Chávez
Market Development
Specialty Films LATAM

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Deutschland

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Dr. Thomas Toepfer

Chairman of the Supervisory Board
Dr. Richard Pott

Registered Office
Leverkusen
Local Court of Cologne
HRB 85281



Film specification

CAS-Specialty Films EMEA/LA

Makrofol ID 4-4 000000

Range thickness: 100 - 750microns

Makrofol ID 4-4 000000 is a transparent PC overlay film, formulated with optimum surface tension and energy properties to support excellent adhesion and wettability of inks producing outstanding printability performance. Available in 100 microns to 750 microns. The surface structure is both sides fine matte.

Specified Properties

Item	Method	Limits	Unit	Measuring Conditions
* Nom. thickness 100 - <175 microns 175 - <475 microns ≥ 475 microns	according to ISO 4593	± 5,0 % ± 3,0 % ± 2,5 %	%	23°C valid for 99,7% of all measured data
* Roughness R3z 4-top side 4-reverse side	following ISO 4287/88	4.2 4.2	microns	Lm 12,5 mm, lc 2,5 mm average over 3-5 measurements in traverse direction
* Gloss level 4-top side 4-reverse side	following ISO 2813	≤11,0 ≤11,0	digits	Angle 60° measured value over 3-5 measurements in traverse direction printed black on the opposite side
Flatness	internal no. 35006	≤3,0	mm	For sheets only sheet size 500mm x 600mm
Density	following ISO 1183	1,20 ± 0,02	g/cm ³	Method C 20°C
Surface tension	according to DIN ISO 8296	36 - 44	mN/m	Sherman pencil
Tensile strength @ break	following ISO 527-,-3	≥50,0	MPa Parallel - Transversal	room temperature 100mm/min specimen 1B tested at films
Elongation @ break	following ISO 527-,-3	≥50,0	%	room temperature 100mm/min specimen 1B tested at films



Film specification

CAS-Specialty Films EMEA/LA

Makrofol ID 4-4 000000

Range thickness: 100 - 750microns

Specified Properties (cont.)

Item	Method	Limits	Unit	Measuring Conditions
Young's modulus	following ISO 527-,-3	≥2000	MPa	room temperature 100mm/min specimen 1B tested at films
Shrinkage machine direction traverse direction	according to IEC 60674-2	0,3 0,3	%	30 minutes 130°C, shrinkage on talcum
Vicat distortion temperature	following ISO 306	147 ± 2	°C	VST/B/50 pressed board in oil
Light transmission	ISO 13468-2 following DIN 5036	≥85	%	O/D Standardlicht C2
Visible inclusions 100 - 350 µm size >350 - 635 µm size >635 µm size	Internal no 35001	≤10 ≤5 ≤2	per 1,0 m ² per 1,0 m ² per 1,0 m ²	Optical evaluation: black specs, gels, etc.
Lamination Temp	Internal method	160°C-200°C	°C	

Please refer to the relevant safety data sheet

Edition 3 dated 15.03.2022. Valid until 01.03.2026 Data shown
in CoA. Further data on request.



Film specification

CAS-Specialty Films EMEA/LA

Makrofol ID 4-4 010207

Range thickness: 70 - 750 microns

Makrofol ID 4-4 010207 white is the top choice inlay core material in cards. The surface structure is both sides fine matte. Available in various standard thickness between 70 and 750 microns. Typical applications are Id cards, credit cards, driver licences, passports.

Specified Properties

Item	Method	Limits	Unit	Measuring Conditions
* Nom. thickness 70 - <100 microns 100 - <175 microns 175 - <475 microns ≥ 475 microns	according to ISO 4593	± 7,5 % ± 5,0 % ± 3,0 % ± 2,5 %	microns	23°C valid for 99,7 % of all measured data
* Roughness R3z <u>4 top side</u> <200 microns 200- <485 microns ≥ 485 microns <u>4-reverse side</u> <200 microns 200-<485 microns ≥ 485	according to ISO 4287/88	4.2 4.6 5.0 4.2 4.6 5.0	microns	Lm 12,5 mm, lc 2,5 mm average over 3-5 measurements in traverse direction
* Gloss level <u>4 top side</u> <200 microns 200 - <485 microns ≥ 485 microns <u>4-reverse side</u> <200 microns 200 - <485 microns ≥ 485 microns	following ISO 2813	≤25,0 ≤25,0 ≤25,0 ≤25,0 ≤25,0 ≤25,0	digits	Angle 60° measured value over 3-5 measurements in traverse direction
Flatness	internal no. 35006	≤3,0	mm	For sheets only sheet size 500mm x 600mm
Density	following ISO 1183	1,34 ± 0,02	g/cm ³	Method C 20°C
Surface tension	according to DIN ISO 8296	36 - 44	mN/m	Sherman pencil

Edition 3 dated 15.03.2022. Valid until 01.03.2026 Data

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Film specification

CAS-Specialty Films EMEA/LA

Makrofol ID 4-4 010207

Range thickness: 70 - 750 microns

Specified Properties (cont.)

Item	Method	Limits	Unit	Measuring Conditions
Tensile strength @ break	following ISO 527-,-3	≥50,0	MPa Parallel -Transversal	room temperature 100mm/min specimen 1B tested at films
Elongation @ break	following ISO 527-,-3	≥10,0	%	room temperature 100mm/min specimen 1B tested at films
Young's modulus	following ISO 527-,-3	≥2000	MPa	room temperature 100mm/min specimen 1B tested at films
Shrinkage <250 µm ≥ 250 µm	acc. to IEC 60674-2	0,3 0,3	%	30 min, 130°C, shrinkage on talcum
Vicat distortion temperature	following ISO 306	147 ± 2	°C	VST/B/50 pressed board in oil
Colour L* a* b*	Cielab DIN 5033	94,34 ± 0,80 -0,60 ± 0,50 -2,54 ± 0,80		D65/10° in reflection Datacolor SF650 measuring thickness: minimum 200µm
OPACITY	following ISO/IEC 7810 Amd2:2012	≥ 95	%	Technidyne Colourtouch PC Spectrophotometer under standard lab conditions

Edition 3 dated 15.03.2022. Valid until 01.03.2026 Data shown

in CoA. Furtherdata on request.



Film specification

Makrofol ID 4-4 010207

Range thickness: 70 - 750 microns

Specified Properties (cont.)

Item	Method	Limits	Unit	Measuring Conditions
LAMINATION TEMP.	Internal Method.	160°C-200°C	°C	

Please refer to the relevant safety data sheet Edition 3 dated

15.03.2022. Valid until 01.03.2026

Data shown in CoA. Further data on request.



Film specification

CAS-Specialty Films EMEA/LA

Makrofol ID264 4-4 010207

Range thickness: 100 - 300 microns

Makrofol ID264 4-4 010207 is a white extruded PC film. It is available in standard thickness between 100 microns to 300 microns. The surface structure is both sides fine matte. Typical applications are ID cards, Driving licenses, passport datapage, credit cards.

Specified Properties

Item	Method	Limits	Unit	Measuring Conditions
* Nom. thickness 100 - <175 microns 175 - 300 microns	according to ISO 4593	$\pm 5,0 \%$ $\pm 3,0 \%$	microns	23°C valid for 99,7 % of all measured data
* Roughness R3z 4-top side <200 microns 200 - 300 microns 4-reverse side <200 microns 200 - 300 microns	according to ISO 4287/88	4,2 4,6 4,2 4,6	microns	Lm 12,5 mm, lc 2,5 mm average over 3-5 measurements in traverse direction
* Gloss level <u>4 top side</u> <200 microns 200 - 300 microns <u>4-reverse side</u> <200 microns 200 - 300 microns	following ISO 2813	$\leq 25,0$ $\leq 25,0$ $\leq 25,0$ $\leq 25,0$	digits	Angle 60° measured value over 3-5 measurements in traverse direction
Flatness	internal no. 35006	$\leq 4,0$	mm	For sheets only sheet size 500mm x 600mm
Density	following ISO 1183	$1,34 \pm 0,02$	g/cm ³	Method C 20°C
Surface tension	according to DIN ISO 8296	36 - 44	mN/m	Sherman pencil
Tensile strength @ break	following ISO 527-,-3	$\geq 50,0$	MPa Parallel-Transversal	room temperature 100mm/min specimen 1B tested at films

Edition 3 dated 15.03.2022. Valid until 01.03.2026 Data

shown in CoA. Further data on request.



Film specification

Makrofol ID264 4-4 010207

Range thickness: 100 - 300 microns

Specified Properties (cont.)

Item	Method	Limits	Unit	Measuring Conditions
Elongation @ break	following ISO 527-,-3	≥10,0	%	room temperature 100mm/min specimen 1B tested at films
Young's modulus	following ISO 527-,-3	≥2000	MPa	room temperature 100mm/min specimen 1B tested at films
Shrinkage machine direction traverse direction	according to IEC 60674-2	0,3 0,3	%	30 min, 130°C, shrinkage on talcum
Colour ΔE* L* target = 94,34 a* target = -0,6 b* target = -2,54	Cielab DIN 5033	≤1,6		D65/10° in reflection Datacolor SF 650 measuring thickness: minimum
Opacity	following ISO/IEC 7810 Amd2:2012	≥ 87	%	Technidyne Colourtouch PC Spectrophotometer under standard lab conditions
Vicat distortion temperature	following ISO 306	147± 2	°C	VST/B/50 pressed board in oil
Lamination Temp	Internal Method	160°C-200°C	°C	

Please refer to the relevant safety data sheet

Edition 3 dated 15.03.2022. Valid until 01.03.2026 Data

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Film specification

CAS-Specialty Films EMEA/LA

Makrofol ID264 6-2 000000

Range thickness: 50 - 150 microns

Makrofol ID264 6-2 000000 is a transparent overlay film based on Polycarbonate, suitable to generate tactile effects and CLI/MLI lenses . Available in thickness of 50 to 75 microns . Surface structure is one side fine matt , one side fine velvet.

Specified Properties

Item	Method	Limits	Unit	Measuring Conditions
* Nom. thickness 50 microns >50 - <100 microns 100 - 150 microns	according to ISO 4593	$\pm 5,0$ $\pm 7,5$ $\pm 5,0 \%$	microns microns %	23°C valid for 99,7 % of all measured data
* Roughness R3z 6-side 50 - <100 microns 100 - 150 microns 2-side 50 - 150 microns	according to ISO 4287/88	12.5 13.9 4.2	microns	Lm 12,5 mm, lc 2,5 mm average over 3-5 measurements in traverse direction
* Gloss level <u>6-side</u> 50 - <100 microns 100 - 150 microns <u>2-side</u> 50 - <100 microns 150 microns	following ISO 2813	$\leq 4,2$ $\leq 4,5$ $\leq 50,0$ $\leq 50,0$	digits	Angle 60° measured value over 3-5 measurements in traverse direction printed black on the opposite side
Flatness	internal no. 35006	$\leq 4,0$	mm	For sheets only sheet size 500mm x 600mm
Density	following ISO 1183	$1,20 \pm 0,02$	g/cm ³	Method C 20°C
Surface tension	according to DIN ISO 8296	36 - 44	mN/m	Sherman pencil
Tensile strength @ break	following ISO 527-1,-3	$\geq 50,0$	MPa Parallel-Transversal	room temperature 100mm/min specimen 1B tested at films

Edition 3 dated 15.03.2022. Valid until 01.03.2026 Data

shown in CoA. Furtherdata on request.



Film specification

Makrofol ID264 6-2 000000

Range thickness: 50 - 150 microns

Specified Properties (cont.)

Item	Method	Limits	Unit	Measuring Conditions
Elongation @ break	following ISO 527-,-3	≥50,0	%	room temperature 100mm/min specimen 1B tested at films
Young's modulus	following ISO 527-,-3	≥2000	MPa	room temperature 100mm/min specimen 1B tested at films
Shrinkage machine direction traverse direction	according to IEC 60674-2	0,3 0,3	%	30 min, 130°C, shrinkage on talcum
Light Transmission	following ASTM D1003	≥87	%	Lightsource C Transmission Hazeguard plus BYK Gardner matte side to ball
Vicat distortion temperature	following ISO 306	147±2	°C	VST/B/50 Pressed board in oil
Lamination Temp.	Internal method.	160°C-200°C	°C	

Please refer to the relevant safety data sheet

Edition 3 dated 15.03.2022. Valid until 01.03.2026 Data shown

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Film specification

CAS-Specialty Films EMEA/LA

Makrofol ID264 6-2 750059

Range thickness: 50 - 75 microns

Makrofol ID264 6-2 750059 laserable is a laserable transparent PC overlay film .Due to its outstanding optical properties it is the top choice for overlay materials in cards..Text as well as images can be lasered in high resolution and contrast. The surface structure is one side fine velvet one side very fine matte. Available in thickness of 50 microns to 150 microns.

Specified Properties

Item	Method	Limits	Unit	Measuring Conditions
* Nom. thickness 50 microns >50 - 75 microns	according to ISO 4593	$\pm 5,0$ $\pm 7,5$	microns	23°C valid for 99,7 % of all measured data
* Roughness R3z 6-side 2-side	following ISO 4287/88	12.5 4.2	microns	Lm 12,5 mm, lc 2,5 mm average over 3-5 measurements in traverse direction
* Gloss level 6-side 2-side	following ISO 2813	$\leq 7,0$ $\leq 15,0$	digits	Angle 60° measured value over 3-5 measurements in traverse direction printed black on the opposite side
Flatness	internal no. 35006	$\leq 4,0$	mm	For sheets only sheet size 500mm x 600mm
Density	following ISO 1183	$1,20 \pm 0,02$	g/cm ³	Method C 20°C
Surface tension	according to DIN ISO 8296	36 - 44	mN/m	Sherman pencil
Tensile strength @ break	following ISO 527-,-3	$\geq 50,0$	MPa Parallel-Transversal	room temperature 100mm/min specimen 1B tested at films
Elongation @ break	following ISO 527-,-3	$\geq 50,0$	%	room temperature 100mm/min specimen 1B tested at films

Edition 3 dated 15.03.2022. Valid until 01.03.2026 Data

shown in CoA. Further data on request.



Film specification

Makrofol ID264 6-2 750059

Range thickness: 50 - 75 microns

Specified Properties (cont.)

Item	Method	Limits	Unit	Measuring Conditions
Young's modulus	following ISO 527-,-3	≥2000	MPa	room temperature 100mm/min specimen 1B tested at films
Shrinkage machine direction traverse direction ooo	according to IEC 60674-2	0,3 0,3	%	30 min, 130°C shrinkage on talcum
Light Transmission	Following ASTM D1003	≥87	%	Lightsource C Transmission Hazeguard plus BYK Gardener matte side to ball
Vicat distortion Temperature	following ISO 306	147±2	°C	VST/B/50 Pressed board in oil
Lamination Temp	Internal method.	160°C-200°C	°C	

Please refer to the relevant safety data sheet

Edition 3 dated 15.03.2022. Valid until 01.03.2026

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COVESTRO STATEMENT

Lamination temperature and surface properties:

Covestro's Specialty Films group has been supplying polycarbonate films (Makrofol® ID) for the document manufacturing industry since the 80's. Covestro is the former Bayer's polymers business unit, the new company was founded in September 2015. The first document made of Makrofol® ID was launched in 1989. Since then, more than 100 documents worldwide have been made of Makrofol® ID. Makrofol® ID is primarily used for the manufacturing of Identification documents, passport, ID's , drivers licenses but also for the manufacturing of health insurance cards, car registration cards and others. The major advantage of Makrofol® ID is that several layers of film can be laminated together at high heat and pressure. In this way Makrofol® ID layers are inseparably bonded without requiring an adhesive. It is no longer possible to gain access to the inside of the card without causing damage. This means that cards made of 100% Makrofol® ID offers high level of protection against copying and forgery Makrofol® ID can be laminated in sheet lamination process, as well as roll lamination process. Both lamination technologies allow control over the following two variables, which can be varied depending on the mass of films in the press.

- Temperature of the film
- Pressure on the film.

The temperature of the film can be altered by adjusting the following:

- Set temperature of the heating zone in the lamination press
- Dwell time

For optimal bonding of Makrofol® ID sheets, a sheet temperature of 180°C is recommended. As soon as this sheet temperature has been reached, controlled by the dwell time in the heating zone, a high pressure can be exerted for fusing the sheets.

The pressure on the film needs to be adjusted depending on the sheet size, or roll width, in order to control the pressure per surface unit [N/cm²] on the film. During the heat-up time in the press, a low pressure is recommended only to prevent movement of the films, in the range of 15 – 40 N/cm². Once the sheet temperature has reached 160°C and for the time reaching 180°C, a high pressure can be exerted on the film, in the range of 100 – 150 N/cm². In this way the films will fuse together.

- Corona, Plasma or other treatments of the sheets for increasing the surface energy is not needed to treat ID 4-4 000000 125µm . Makrofol® sheets have optimum surface energy and tension properties to guarantee excellent ink adhesion and wettability resulting in outstanding printability performance.

*Covestro product code that starts with 6 4 stands for one side fine velvet , one side fine matte . 4 4 stands for fine matte on both sides.



Yours Sincerely

i.V.

Heidrun Wisser Digital unterschrieben von Heidrun
Wisser
Datum: 2021.10.21 15:09:45 +02'00'

Heidrun Wisser
Senior Technical Product Manager

The manner in which you use and the purpose to which you put and utilize our products, technical assistance and information (whether verbal, written or by way of production evaluations), including any suggested formulations and recommendations, are beyond our control. Therefore, it is imperative that you test our products, technical assistance, information and recommendations to determine to your own satisfaction whether our products, technical assistance and information are suitable for your intended uses and applications. This application-specific analysis must at least include testing to determine suitability from a technical as well as health, safety, and environmental standpoint. Such testing has not necessarily been done by Covestro.

Unless we otherwise agree in writing, all products are sold strictly pursuant to the terms of our standard conditions of sale which are available upon request. All information and technical assistance is given without warranty or guarantee and is subject to change without notice. It is expressly understood and agreed that you assume and hereby expressly release us from all liability, in tort, contract or otherwise, incurred in connection with the use of our products, technical assistance, and information. Any statement or recommendation not contained herein is unauthorized and shall not bind us. Nothing herein shall be construed as a recommendation to use any product in conflict with any claim of any patent relative to any material or its use. No license is implied or in fact granted under the claims of any patent.

Statement on Restriction of Hazardous Substances in electrical and electronic equipment (RoHS) Directive



Directive 2011/65/EU and Amendment (EU) 2015/863 restrict the use of certain hazardous substances in electrical and electronic equipment above specific thresholds.

To the best of our knowledge the products of Covestro Deutschland AG and its affiliates do not intentionally contain substances identified in Directive 2011/65/EU or Amendment (EU) 2015/863 and therefore these substances are not expected to be present above limit values as listed below. The presence of analytically detectable traces, which have possibly been introduced via raw materials, auxiliaries and additives, cannot be excluded. Specific analyses to measure such traces have not been performed on raw materials or final products.

- Lead (limit value 0,1 %)
- Mercury (limit value 0,1 %)
- Cadmium (limit value 0,01 %)
- Hexavalent chromium (limit value 0,1 %)
- Polybrominated biphenyls (PBB) (limit value 0,1 %)
- Polybrominated diphenyl ethers (PBDE) (limit value 0,1 %)
- Bis(2-ethylhexyl) phthalate (DEHP) (limit value 0,1 %)
- Butyl benzyl phthalate (BBP) (limit value 0,1 %)
- Dibutyl phthalate (DBP) (limit value 0,1 %)
- Diisobutyl phthalate (DIBP) (limit value 0,1 %)

Version 4. The information contained herein is believed to be accurate as of the date of this document. If any of the above mentioned regulations change after the date of declaration, this information is no longer valid.

The manner in which you use our products, technical assistance and information (whether verbal, written or by way of production evaluations), including any suggested formulations and recommendations, are beyond our control. Therefore, it is imperative that you test our products to determine suitability for your processing and intended uses. Your analysis must at least include testing to determine suitability from a technical, health, safety, and environmental and regulatory standpoint. Such testing has not necessarily been done by Covestro, and Covestro has not obtained any approvals or licenses for a particular use or application of the product, unless explicitly stated otherwise.

Unless we otherwise agree in writing, all products are sold strictly pursuant to the terms of our standard conditions of sale which are available upon request.

All information and including technical assistance is given without warranty or guarantee and is subject to change without notice. It is expressly understood and agreed by you that you assume and hereby expressly release indemnify us and hold us harmless from all liability, in tort, contract or otherwise, incurred in connection with the use of our products, technical assistance, and information. Any statement or recommendation not contained herein is unauthorized and shall not bind us. Nothing herein shall be construed as a recommendation to use any product in conflict with any claim of any patent relative to any material or its use. No license is implied or in fact granted under the claims of any patent.

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Covestro Deutschland AG
D-51365 Leverkusen, Germany
Product Safety & Regulatory Affairs

Date: 2020-05-05

Board of management: Dr. Markus Steilemann (chairman), Sucheta Govil, Dr. Klaus Schäfer, Dr. Thomas Toepfer
Chairman of the supervisory board: Dr. Richard Pott
Registered office: 51365 Leverkusen, Local court of Cologne, HRB 49892